

FIG. 1B  
(PRIOR ART)

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METHODS FOR MAKING THE SAME

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Sheet 4 of 5

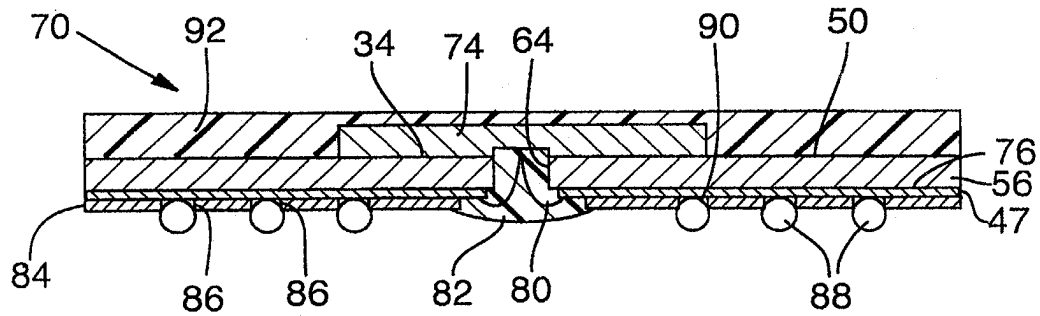


FIG. 3A

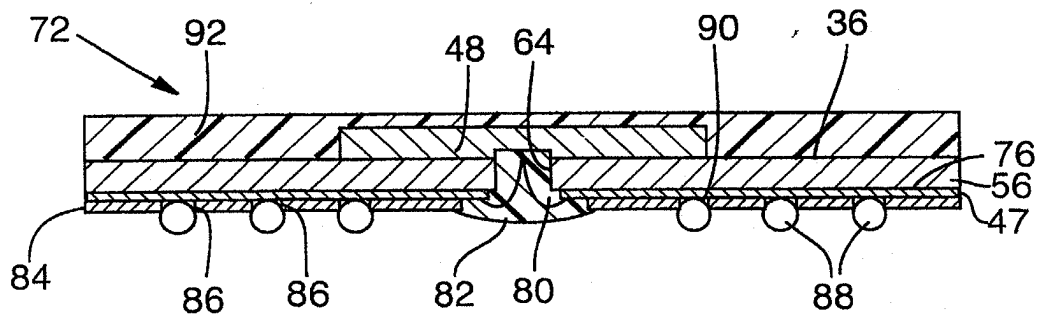


FIG. 3B